

SPECIFICATIONS

- Achieves a MERV 8/8A without an electrostatic charge
 - 100% synthetic media
 - Moisture resistant
 - Will not promote microbial growth
- Available in 2" & 4" depths
- Patented** heavy duty die-cut frame
- Advanced, dual-component, synthetic dust absorbing media
- Rugged wire backing (i.e. twice as heavy as industry standards)

ADVANTAGES

- Better Total Cost of Ownership (TCO) versus traditional pleats, thanks to the high dust holding capacity (DHC) and low initial pressure drop keeping energy costs lower for longer.
- Stronger components for guaranteed longer service life in all applications.
- Engineered for the harshest HVAC environments where traditional pleats are prone to collapsing
 - Extreme rain and snow weather
 - Dry high dust environments
 - High flow rate applications
- Guaranteed* to last longer than any other standard MERV 8 pleated filter

PRODUCTS DATA

PART NUMBER	PART NUMBER <small>W/Steel Frame</small>	NOMINAL SIZE* (H" x W" x D")	ACTUAL SIZE (H" x W" x D")	CFM CAPABILITIES		PART NUMBER	PART NUMBER <small>W/Steel Frame</small>	NOMINAL SIZE* (H" x W" x D")	ACTUAL SIZE (H" x W" x D")	CFM CAPABILITIES	
				375 fpm	500 fpm					500 fpm	625 fpm
13712242	13712242SF	12 x 24 x 2	11 3/8 x 23 3/8 x 1 3/4	750	1000	13712244	13712244SF	12 x 24 x 4	11 3/8 x 23 3/8 x 3 3/4	1000	1250
13714252	13714252SF	14 x 25 x 2	13 1/2 x 24 1/2 x 1 3/4	900	1215	13716204	13716204SF	16 x 20 x 4	15 1/2 x 19 1/2 x 3 3/4	1100	1400
13716202	13716202SF	16 x 20 x 2	15 1/2 x 19 1/2 x 1 3/4	825	1100	13716254	13716254SF	16 x 25 x 4	15 1/2 x 24 1/2 x 3 3/4	1400	1750
13716242	13716242SF	16 x 24 x 2	15 3/8 x 23 3/8 x 1 3/4	1000	1325	13718244	13718244SF	18 x 24 x 4	17 3/8 x 23 3/8 x 3 3/4	1500	1875
13716252	13716252SF	16 x 25 x 2	15 1/2 x 24 1/2 x 1 3/4	1050	1400	13720204	13720204SF	20 x 20 x 4	19 1/2 x 19 1/2 x 3 3/4	1400	1750
13718242	13718242SF	18 x 24 x 2	17 3/8 x 23 3/8 x 1 3/4	1125	1500	13720244	13720244SF	20 x 24 x 4	19 3/8 x 23 3/8 x 3 3/4	1650	2100
13718252	13718252SF	18 x 25 x 2	17 1/2 x 24 1/2 x 1 3/4	1175	1550	13720254	13720254SF	20 x 25 x 4	19 1/2 x 24 1/2 x 3 3/4	1750	2200
13720202	13720202SF	20 x 20 x 2	19 1/2 x 19 1/2 x 1 3/4	1050	1400	13724244	13724244SF	24 x 24 x 4	23 3/8 x 23 3/8 x 3 3/4	2000	2500
13720242	13720242SF	20 x 24 x 2	19 3/8 x 23 3/8 x 1 3/4	1250	1650						
13720252	13720252SF	20 x 25 x 2	19 1/2 x 24 1/2 x 1 3/4	1300	1750						
13720302	13720302SF	20 x 30 x 2	19 3/4 x 29 3/4 x 1 3/4	1575	2100						
13724242	13724242SF	24 x 24 x 2	23 3/8 x 23 3/8 x 1 3/4	1500	2000						

* Contact Customer Care for additional sizes and information.

**THE TOUGH
PLEAT
THAT SAVES
TIME AND
MONEY**



Strength were you need it
- wider crossmembers
around perimeter

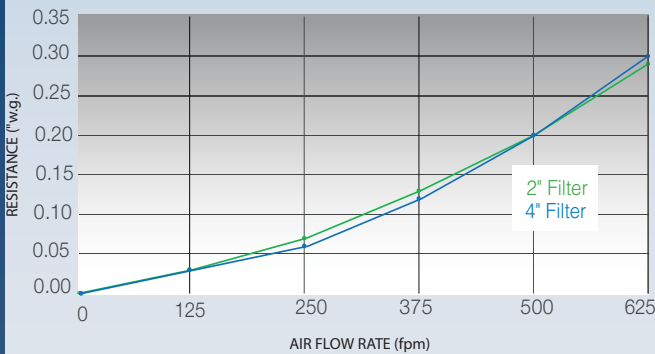
Pleated Filters

ENDURO-PLEAT®

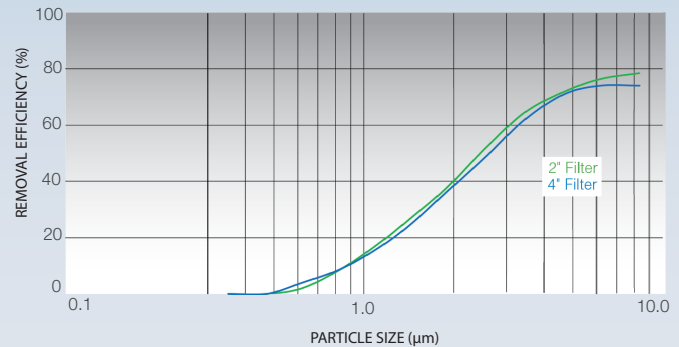
PERFORMANCE DATA (24 x 24)

CAPACITY	FILTER DEPTH	INITIAL RESISTANCE ("w.g.)			MAX SUSTAINED RESISTANCE ("w.g.)
		375 fpm	500 fpm	625 fpm	
High	2"	0.13	0.20	0.29	1.5
	4"	0.12	0.20	0.30	

INITIAL RESISTANCE (24 x 24 x 2)



MINIMUM REMOVAL EFFICIENCY (24 x 24 x 2)



ENGINEERING SPECIFICATIONS

1.0 General

- 1.1 Filters shall be Aerostar® Enduro-Pleat extended surface pleated air filters as manufactured by Filtration Group.
- 1.2 Filters shall be available in standard configurations and available in depths of 2" and 4".
- 1.3 Underwriters Laboratories classified to UL 900.

2.0 Filter Materials of Construction

- 2.1 Media shall be 100% synthetic, non-charged mechanical media that does not support microbial growth.
- 2.2 Die Cut Frame shall be a heavy-duty, high strength, 28 pt moisture resistant beverage board with a cross member design that increases filter rigidity and prevents breaching. Frame shall be recyclable.
- 2.3 Filters shall have an expanded metal support grid bonded to the air-exiting side of the filter to maintain pleat uniformity and prevent fluttering. Metal support grid shall be recyclable and contain a significant amount of post-consumer and pre-consumer content. Expanded metal shall weigh minimum of 0.05 pounds/ft² and be minimum 93% open.

3.0 Filter Performance

- 3.1 Filters shall be MERV 8/8A when tested in accordance with the ASHRAE 52.2 Test Standard.
- 3.2 Filters shall have an initial resistance of (insert from Performance Data chart above)"w.g.
- 3.3 Filter shall be rated to withstand a continuous operating temperature up to 200°F and 100% maximum relative humidity
- 3.4 Filters shall be able to withstand a sustained resistance of 1.5"w.g.